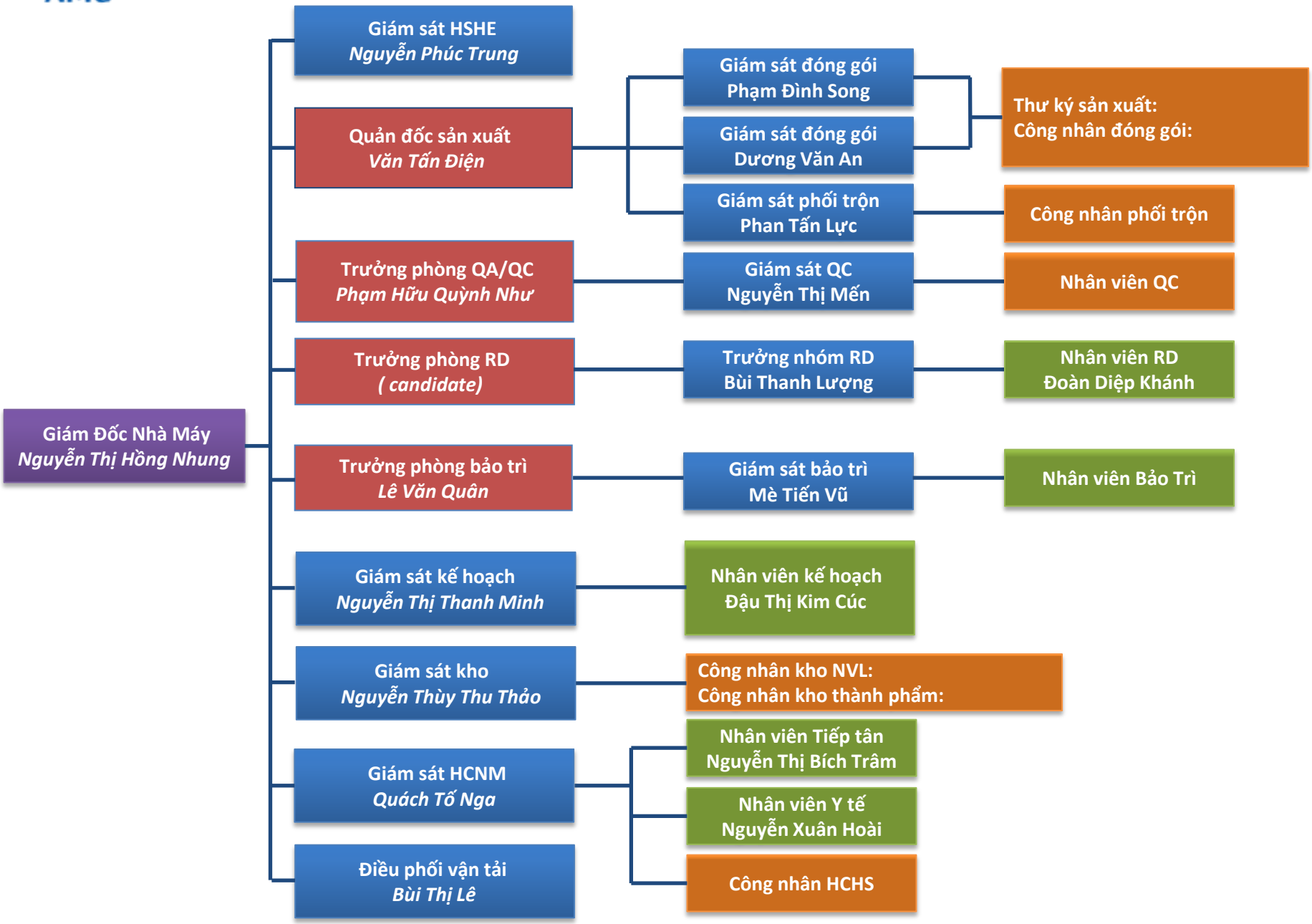SƠ ĐỒ TỔ CHỨC NHÀ MÁY